

# ***Two Stage Ammonia Combustion in a Gas Turbine like Combustor for Simultaneous NO and Unburnt Ammonia Reductions***

**Akihiro Hayakawa, K.D.K.A. Somarathne, Masaaki Tsukamoto,  
Taku Kudo, Hideaki Kobayashi**

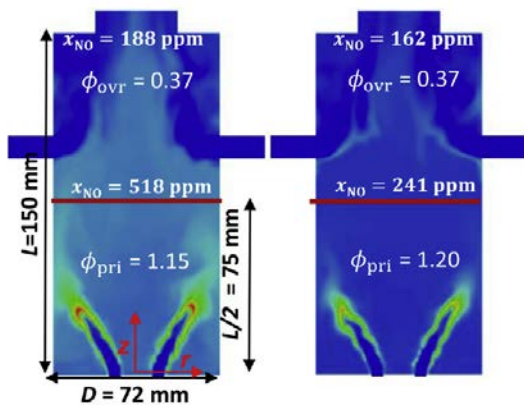
Institute of Fluid Science, Tohoku University, Japan



# Background and objective

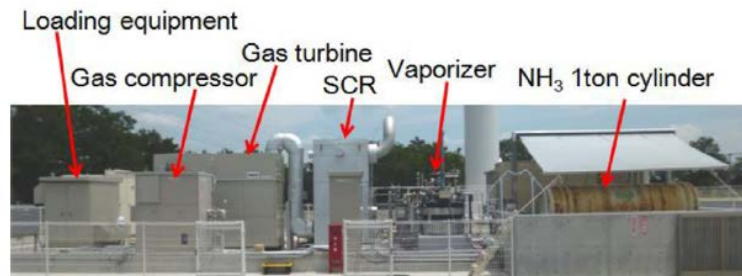
- We have studied the use of ammonia as for the use in gas turbine facility.

## Numerical simulation

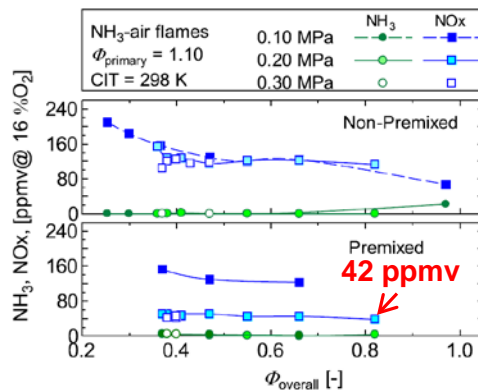


- 3D LES simulation with Miller's mechanism.
- Two stage combustion concept was proposed for the first time.

## Collaboration with AIST



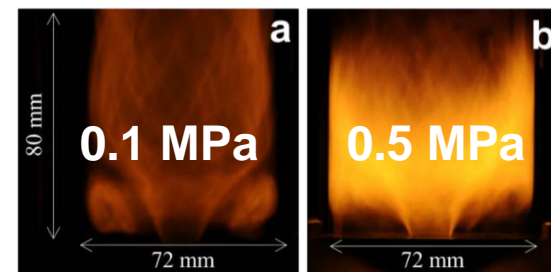
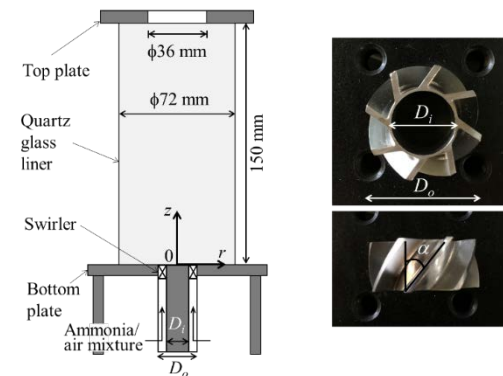
NH<sub>3</sub> gas turbine test facility at FREA.



[2]O. Kurata et al., PROCI, 36, 2017.

[3]E.C Okafor et al, PROCI, 37, in press.

## Model swirl burner



[4]A. Hayakawa et al., IJHE, 2017.

[5]A. Hayakawa et al., Proc. TFEC9, 2017.

[1]K.D.K.A. Somarathne et al., IJHE, 2017.

Objective: confirm experimentally the two stage combustion concept using the model swirl burner.

# Conclusions

- Reaction quenching of primary zone by secondary air injection may cause significant increase in unburnt  $\text{NH}_3$  emission.
- Experimentally confirmed that potential of secondary air injection. The amount of NO can be reduced lower than the Japanese emission regulation (70 ppmv @ 16% $\text{O}_2$ ).
- The overall emission characteristics is drastically changed with the primary zone equivalence ratio, but overall equivalence ratio is less sensitive to the emission characteristics.

## Acknowledgment

This study was supported by the Council for Science, Technology and Innovation (CSTI), the Cross-ministerial Strategic Innovation Promotion Program (SIP), “Energy carriers” (Funding Agency: the Japan Science and Technology Agency (JST))